## **WHAT IS CLAIMED IS:**

A clamp, said clamp including:

1.

handle.

	a base;								
	a handle connected to said base;								
	a pin rotatably supported within said handle;								
	a bracket pivotally arranged with respect to said handle; and								
	a spring arranged between said handle and said pin.								
2	. The clamp of claim 1 further including a lever contacting said pin and said								
bracket.									
3	. The clamp of claim 1 wherein said handle having a first and second member.								
4	. The clamp of claim 3 wherein said pin having a projection extending therefrom.								
5 second m	The clamp of claim 4 further including a fastener arranged between said first and nember of said handle.								
6	. The clamp of claim 1 wherein said spring will hold said bracket in a								
predeterr	mined position when the clamp is open.								
7	. The clamp of claim 2 wherein said lever is arranged on one or both sides of said								

8.	The clamp	of claim	5 wherein	said spring	contacts	said	fastener	on	one	end	and
said projection	on an oppo	site end.									

- 9. The clamp of claim 8 wherein said spring is arranged in a space defined in part by said first and second member.
  - 10. The clamp of claim 1 wherein said base having a first and second member.
  - 11. A manual pull action clamp, said clamp including:
    - a base;
- a handle including a first and second portion, said handle pivotally connected to said base;
  - a pin arranged therebetween said first and second portions of said handle;
  - a bracket secured to said pin; and
  - a spring arranged between said handle and said pin.
- 12. The clamp of claim 11 further including a tab lever arranged near one end of said bracket.
- 13. The clamp of claim 11 wherein said bracket having a U-shape and secured to said pin on both ends thereof.

- 14. The clamp of claim 11 wherein said pin having a cylindrical projection extending from a surface thereof.
- 15. The clamp of claim 14 wherein said first and second portion having a fastener arranged therebetween.
- 16. The clamp of claim 15 wherein said spring is arranged between said first and second portion.
- 17. The clamp of claim 16 wherein said spring is secured to said fastener on one end and to said projection on an opposite end.
- 18. The clamp of claim 11 further including a latch plate contacting said bracket when the clamp is in a closed position.
  - 19. The clamp of claim 11 wherein said base having a first and second member.
  - 20. A manual toggle locking pull action clamp, said clamp including:
    - a base having a plurality of orifices therethrough;
- a handle having a first and second member, said handle pivotally connected to said base, said handle having a fastener arranged between said first and second member;
- a cylindrical rod pivotally arranged between said first and second members of said handle;

a latch member secured to said rod, said latch member pivots with respect to said handle;

- a pin extending from a surface of said rod;
- a spring secured to said pin on one end and to said fastener on an opposite end;
- a tab lever arranged at or near an end of said latch member; and
- a latch plate contacting said latch member when the clamp is in a closed position.